



# TECHNICAL DATA SHEET

## GP.PC 0714 BK01

Polycarbonate

<b>Material:</b>	PC Alloy General Purpose
<b>Color:</b>	Black
<b>Description:</b>	Reprocessed
<b>Grade:</b>	Injection Moulding

Property	Condition	Range	Unit	Test Method
<i>General Properties</i>				
<b>Specific Gravity</b>	23°C	1.15 to 1.30	Gr/cm <sup>3</sup>	Own Methode
<b>Melt Flow Rate</b>	300°C/1.20 Kg	7.00 to 14.00	Gr/10 min.	ASTM D1238
<b>Ash</b>	-----	----- to -----	%	ASTM D2584
<b>% Moisture</b>	23°C	0.01 to 0.05	%	ASTM D570
<b>Gloss Level</b>	-----	----- to -----	Level	Own Methode
<i>Mechanical Properties</i>				
<b>Izod Impact Notched</b>	23°C	12.00 to 16.00	Ft-Lb/In.	ASTM D256
<b>Torsion</b>	23°C	200 to -----	Lb-in	Own Methode

**\*MATERIALS MUST BE DRIED PRIOR TO PROCESSING**

All data given are typical product data and does not represent minimum values.  
The actual value may vary depending on color and additives.

The information provided above is based on our internal revision procedures and is believed to represent nominal results of those tests. Because conditions under which this material may be processed, tested or used cannot be anticipated, no warranty is given, either expressed or implied, as to the accuracy or reproducibility of this information or for the fitness of this material for any particular use. This material is sold with the express understanding that purchasers, processors or other users of this material have sole responsibility, through performance of their own testing, to determine the suitability of this material for any particular use. Globo plast de Mexico S de RL de CV. will not be liable for any injury or damage arising from the application of this information.

Globo Plast de Mexico, S. de RL. de CV.

Ave. 2 No.-188, Col. Central de Carga. San Nicolas de lo Garza, N.L. Mex. Tel. 81-8351-0774